SAKRET PLUS® TECHNICAL DATA SHEET



MACHINE FILLER MASTIC SP/Filler mastic for dry interior premises

15 08 05

Fine grind mechanical	application filler mastic.		
Application:	For interior works ;		
	For walls and ceilings finish.		
Suitability:	 For filling of surfaces in thin and average thickness layers on different kinds of surfaces: Cement or gyps plastering; Gyps cardboard; Concrete; Aerated concrete; Wooden-fibre or chip – boards. 		
Qualities:	 Ready for use; Easily applicable and grind able; Small shrinkage; Brightly white, with good coverage; Does not contain solvents. 		
Components:	Water polymer dispersion;Inert fillers;Additives.		
Technical data:	Aggregative state	Paste	
	Grind, mm	<0,25	
	Colour	White	
	pH	11-13	
	Density, g/cm³	1,73 +/- 0,03	
	Solids content, in weight % 75		
	Solubility (in water), +20°C	good	
	Drying time on dry surfaces, h (At 20°C air temperature and relative air humidity 50%)	1 mm: 1-1,5 h	
Foundation preparation:	Surface must be firm and dry, without cracks. Clean the foundation from less enduring and/or detachable layers as well as dirt, dust, oils, paint leftovers etc. that decrease adhesion. Mineral surfaces shall be primed with deep primer SAKRET TGW or construction primer BG. Wooden surfaces shall be primed with universal primer UG.		
Processing:	 Material shall be mixed before usage. Material shall be used undiluted. Material shall be filled from sack in machine material container and sprayed on the surface in even layer. Recommended nozzle sizes for filler machine 651 or 661. After the filled surface has got completely dry, it shall be grinded with sandpaper with grain size 100 ÷ 150µm. If necessary, for repair of uneven surfaces, the filler mastic can be applied repeatedly. Application temperature +15°C till +25° C. 		
Additional recommendations for application:	 Filler Mastic shall not be mixed with other materials! It may cause crucial differences of filler mastic qualities. Tools shall be washed with water straight after work is finished. 		





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Additional information:	 Technical data refer to temperature +23±2°C and relative air humidity 50±5%. Do not freeze! 	
Safety information:	Safety phrases are on packing and in safety data sheets.	
Utilization:	Packing shall be utilized in compliance with local legislation demands.	
Storage:	 Storage time in original, closed packing – 12 months. Store in temperature +5°C till +30°C 	
Packing:	 PE bags 25 kg/ 10 pcs. In box/ full pallet 20 pcs. 	
Consumption kg/m ² :	 1, 5-1, 75, in one 1mm layer. Consumption depends on surfaces' roughness and porousness as well as filling method and conditions. 	

Colour	Packing 1	Packing 2	Barcode
White	25 kg	20 pcs./pallet	4751006562264

The information provided in the technical data sheet refers to usage of the above product, if there is no other technical documentation, prepared and issued by producer. The producer is not responsible for losses caused by wrong usage of the given product. In case of questions or uncertainty, please contact producer or seller. Information on product's safety is available in safety data sheets, declared values - in declaration of performance.