### **TECHNICAL DATA SHEET**



### SAKRET FKe - TILE ADHESIVE EXTRA

09 03 2022

Advanced tile adhesive with decreased slide and prolonged open time **C2TE**, in compliance with standard EN **12004**.

#### Application:

- For finish (decoration) of walls and ceiling.
- For adhesion of ceramic, clinker and concrete finish tiles, stone mass, glass and natural stone tiles (except light marble), fireplace tiles, mosaic tiles, in thin or semi thick layer.
- For adhesion on concrete and other mineral surfaces, on old tiles, on acryl, caoutchouc, mineral hydro insulation mastics and hydro insulation coatings, as well as on gyps-cardboard constructions.
- For heated floor, balconies, terraces, stairs and increased load floor.
- For adhesion of finishing tiles.
- · For interior and exterior works.

#### Qualities:

- With decreased slide.
- With prolonged open time.
- · Water and frost resistant.

#### **Components:**

- · Portland cement.
- · Inert fillers.
- Technological additives.

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	1 kg	Approx. 0,310-0,330 I		
Water to be added for	5 kg	Approx. 1,550-1,650 I		
Water to be added for	12,25	Approx. 3,875-4,125 I		
	25 kg	Approx. 7,750-8,250 I		
Readiness time	a	approximately 3 minutes		
Processing time	approximately 2 hours			
May walk and fill grouts	after 24 hours			
Processing temperature		from +5°C till +25°C		
Initial adhesive tension strength	≥ 1,0 N/mm <sup>2</sup>			
Adhesive tension strength after ageing by heating	≥ 1,0 N/mm <sup>2</sup>			
Adhesive tension strength after immersion in water	≥ 1,0 N/mm <sup>2</sup>			
Adhesive tension strength after frosting-defrosting cycles	≥ 1,0 N/mm <sup>2</sup>			
Tile slide		≤ 0,5 mm		
Open time: Adhesive tension strength after 30 minutes		≥ 0,5 N/mm²		
Fire safety class	A1 (non-flammable)			

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Foundation preparation:	<ul> <li>Surface must be dry, firm and without cracks. Surface must be cleaned off less enduring and/or detachable layers as well as off dust, dirt, oil, paint leftovers and other impurities that decrease adhesion.</li> <li>Strongly absorbing mineral surfaces must be primed with primer SAKRET BG or concentrated primer, diluted with water - SAKRET UG, in proportion 1:3.</li> <li>Wooden chip plates and wooden surfaces must be primed with undiluted concentrate SAKRET UG.</li> <li>Crumbly surfaces shall be primed with deep primer SAKRET TGW.</li> <li>Non-absorbing surfaces shall be primed with quartz primer SAKRET QG.</li> <li>Especially dense and smooth surfaces shall be processed with abrasive material.</li> </ul>
Processing:	<ul> <li>To prepare adhesive, mix dry material in clean container with cold water till homogeneous mixture of needed consistency without lumps, is formed. After readiness time mix repeatedly.</li> <li>Prepared adhesive shall be applied on surface and evened with toothed trowel. On freshly applied adhesive tile must be put on and by slight push, set up in needed position. It is recommended to apply at once only so much adhesive on the surface area that can be covered with tiles within 20 minutes.</li> </ul>
Additional recommendations for application:	<ul> <li>It is recommended to use mixer with 600 turns per minute.</li> <li>Material that has started to harden shall not be diluted with water!</li> <li>Deformation joints shall not be filled with adhesive!</li> </ul>
Consumption:	<ul> <li>Approx. 1, 6 kg/m² of dry mixture, if trowel's teeth size is 4 mm.</li> <li>Approx. 2, 4 kg/m² of dry mixture, if trowel's teeth size is 6 mm.</li> <li>Approx. 3,9 kg/m² of dry mixture, if trowel's teeth size is 10 mm.</li> </ul>
Packing:	<ul> <li>Paper bags 5 kg / full pallet 200 pcs.</li> <li>Paper bags 12, 5 kg / full pallet 96 pcs.</li> <li>Paper bags 25 kg / full pallet 48 pcs.</li> </ul>
Storage:	<ul> <li>Packing must be kept away from impact of weather conditions, store on wooden pallets in cool and dry place, torn or opened packing must be covered immediately.</li> <li>Storage time in original, not opened packing – 12 months.</li> </ul>
Utilization:	<ul> <li>Hardened mixture shall be utilized in compliance with local legislation as construction material of mineral origin.</li> <li>Packing shall be utilized in compliance with local legislation demands as paper, laminated with polythene layer.</li> </ul>
Safety information:	<ul> <li>Contains cement, reacts on moisture in alkaline way!</li> <li>Contains solvent, six worthy chrome Cr (VI) ions ≤ 0, 0002%.</li> <li>Safety signs are on packing and in safety data sheets.</li> </ul>
Additional information:	<ul> <li>During hardening phase must be kept away of sun beams, draught, frost and too high temperature (&gt;+25°C);</li> <li>Technical data refer to temperature +23±2°C and relative air humidity 50±5%.</li> <li>Producer is indicated by letters after date: EST - OÜ SAKRET; LV - SIA SAKRET; LT - UAB SAKRET LT.</li> </ul>

## **TECHNICAL DATA SHEET**



Paint	Packing 1	Packing 2	Barcode
Grey	5 kg	200 pcs. / pallet	4751006560505
Grey	12,5 kg	96 pcs./pallet	4751006563742
Grey	25 kg	48 pcs./pallet	4751006560383

The information provided in the technical data sheet refers to the usage of the above product, if there is no other technical documentation, prepared and issued by the producer. The producer is not responsible for losses caused by wrong usage of the given product. In case of questions or uncertainty, please contact producer or seller. Information on product's safety is available in safety data sheets, declared values — in declaration of performance.